

Empire-Luxury  
SOLID-MELANGE

AUTUMN WINTER 2021-2022

# Empire



**YARN COUNT** Nm 2/48 Nm 2/60 Nm 2/80 Nm 3/80  
100%ULTRAFINE MERINO WOOL

# Luxury



**YARN COUNT** Nm 2/48 Nm 2/60 Nm 2/80 Nm 3/80  
100%ULTRAFINE MERINO WOOL

## KNITTING

YARN COUNT	GAUGE	NUMBER OF ENDS	YARN COUNT	GAUGE	NUMBER OF ENDS
Nm 2/48	14 or 16 GG	1	Nm 2/80	18 GG	1
	12 GG	2		14 GG	2
Nm 2/60	16 or 18 GG	1	Nm 3/80	14 or 16 GG	1
	12 GG	2		12 GG	2

## FINISHING (STEAM ONLY OR WET FINISHING)

### STEAM FINISHING (FOR A CLEANER SMOOTH FEEL)

USING A STEAMING TABLE,BLOW COPIOUS AMOUNTS OF STEAM THROUGH THE GARMENT,BEFORE VACUUMING.

### WET FINISHING (FOR A SOFTER BULKIER FEEL)

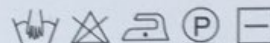
ONLY BY QUICK WET-FINISHING WITHOUT ANY SOFTENER & DETERGENT AND A NORMAL PRESSING WITH STEAM,YOU WILL GET AN EXCELLENT PERFORMANCE. TO ENHANCE SOFTNESS AND BULKINESS OF THE YARN, IT IS RECOMMENDED TO CARRY OUT A WET FINISHING TREATMENT AT A TEMPERATURE BELOW 35°C.WITH THE CATIONIC SOFTENER IN THE RATION OF ABOUT 2% OF THE GARMENTS' WEIGHT FOR 3-5 MINUTES (INSIDE OUT PLEASE). AFTER THAT, CENTRIFUGING AND TUMBLER DRYING AT A TEMPERATURE BELOW 80°C(AVOID OVER-DRYING). AT LAST, IRONING WITH STEAM.

### NOTE

IT IS RECOMMENDED THAT YOU CONSULT WITH YOUR TEXTILE CHEMICAL SUPPLIER FOR ADVICE ON THE SELECTION OF THE BEST DETERGENTS AND SOFTENERS FOR THE WET FINISHING OF WOOL AND WOOL CONTAINING KNITTED GARMENTS.

### COLOUR FASTNESS

IN ACCORDANCE WITH WOOLMARK "HAND WASHABLE " STANDARDS.FOR THE PRODUCTION OF STRIPED ON PATTERNED GARMENTS WITH CONTRASTING COLOURS.IT IS RECOMMENDED TO NOTIFY US OF YOUR SPECIFIC COLOUR FASTNESS REQUIREMENTS BEFOREHAND.ANY SPECIAL REQUESTS MUST BE SPECIFIED AT THE TIME OF ORDERING.



# Empire



**支 数:** Nm 2/48 Nm 2/60 Nm 2/80 Nm 3/80  
**原 料:** 100%极细美丽诺羊毛

# Luxury



**支 数:** Nm 2/48 Nm 2/60 Nm 2/80 Nm 3/80  
**原 料:** 100%极细美丽诺羊毛

纱线支数	针距	进线根数	纱线支数	针距	进线根数
Nm 2/48	14 or 16 GG	1	Nm 2/80	18 GG	1
	12 GG	2		14 GG	2
Nm 2/60	16 or 18 GG	1	Nm 3/80	14 or 16 GG	1
	12 GG	2		12 GG	2

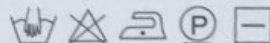
## 后 整 理 (干整理或湿整理)

**干 整 理 (布面干净、纹路清晰):** 将衣物平铺在烫台, 使用大量蒸汽熨烫后吸风抽湿定型。

**湿 整 理 (柔软蓬松):** 清水落水后蒸汽熨烫就会得到非常好的外观。为了增加织物的柔软度和蓬松度, 建议在低于35°C的温水中, 加入织物重量2%左右的阳离子柔软剂, 将织物翻过来处理3-5分钟。脱水后在低于80°C的温度下烘干, 避免将织物烘得过分干燥。烘干后使用大量蒸汽熨烫。

**注 解:** 建议向您的化学品商询问最适用于羊毛和含羊毛衣物的化学助剂和柔软剂。

**色 牢 度:** 请参考 WOOLMARK 的“手洗”标准, 对于生产具有强烈对比度的夹条衣物, 请事先告知色牢度要求, 请在下单前注明特殊要求。





A



• \* ▲ E14031

B



• E21182

C



\* E19130



• \* E16063



• E21183M



E20162



E19132



E19127



• E20180



E15055



• E21184M



• E21185



• E20178

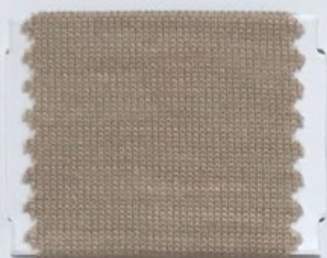


E19131



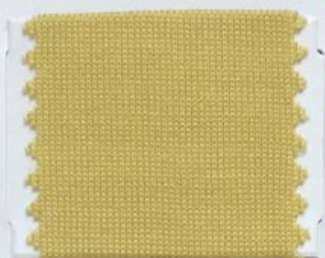
E21186

D



• E20179

E



E21187

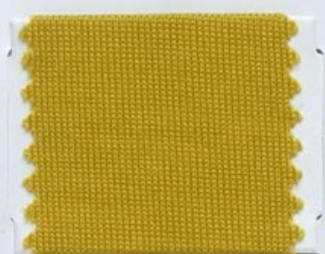
F



E16067



E19124



E20170



E21189M



E14043



E19145



E21190



E18106



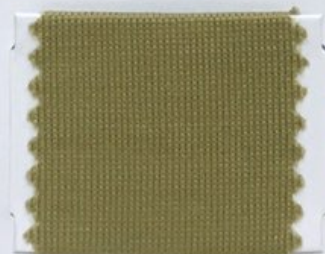
\* E19146



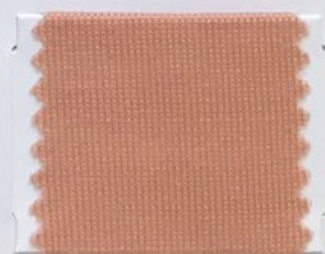
E21191



E19149



E21188



\* E19133



*Solid Colours 2021/22*

G



E20163

H



E21195

I



\* E19136



E21192



E19140



E20168



E21193



E21196



• \* E14013



E19134



\* E19141



E14014



E21194



E21197



E21198

J



E21199

K

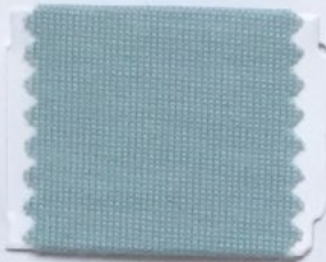


E21204

L



E21207



E21200



E21205



E17097



E21201



E17103



E18117



E21202



E21206



E21208



E21203



\* E19151



E20171



M



E20165

N



E19156

O



• E21211



E20166



E14024



E19122



• E14015



E20175



E21212M



E21209



• \* E14025



E14040



E17104



E21210



E21213

P



• E21214M

Q



E19160

R



• E21215M



E19125



• \* ▲ E14037



• \* E14036



E20177



• E14038



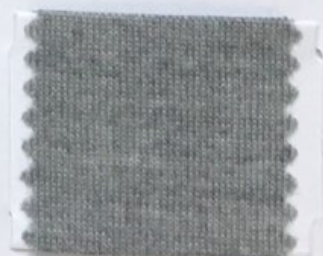
• E21216M



• \* ▲ E17102



• \* ▲ E14039



• E20181



• \* ▲ E14035



• E19126



• E21217M



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## REMARK:

- MOQ: SOLID 3KGS/COLOUR、MELANGE 30KGS/ COLOUR
- SURCHARGE:  
SOLID: 20KGS/ COLOUR+10%  
MELANGE: 30-150KGS/ COLOUR+20%; 151-299KGS/ COLOUR+10%
- ALL COLOURS ARE AVAILABLE FOR SAMPLING IN EMPIRE  
Nm2/60
- COLOUR CODES WITH" \* "ARE AVAILABLE FOR SAMPLING IN LUXURY  
Nm2/60
- COLOUR CODES WITH" • "ARE AVAILABLE FOR STOCK SERVICE IN  
EMPIRE Nm2/48 Nm2/60
- COLOUR CODES WITH" • "ARE AVAILABLE FOR SAMPLING IN EMPIRE  
Nm2/80, LUXURY Nm2/80

## 备注: 20013413

- 最小起订量: 素色3KGS/色、夹花纱 30KGS/色。
- 加价说明:  
素色20KGS/色以下加价10%、  
夹花纱30-150KGS/色加价20%、151-299KGS/色加价10%
- 以上所有颜色均可提供Nm2/60 EMPIRE样纱库存服务。
- 带 "\*" 色号可以提供Nm2/60 LUXURY 样纱库存服务。
- 带 "•" 的色号可提供Nm2/48 Nm2/60 EMPIRE大货库存服务。
- 带 "▲" 色号可以提供Nm2/80 EMPIRE和Nm2/80 LUXURY 样纱库存服务。